RENHOTEC



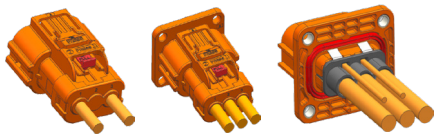
# INSTALLATION
## INSTRUCTIONS

安　装　说　明　书

ST537001 ST536001

# Product Assembly Chart

产品总成图



## • 产品名称 / Product name

630两芯插头/插座630Two-Three-prong plug
630两芯三芯插座 Two-Three-pronged plug

## • 产品型号 / Product model

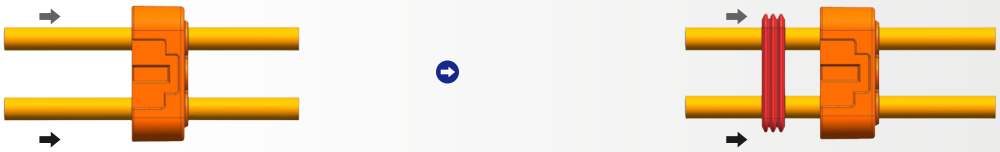
ST537001 ST536001

Part One

## Plug Installation

### Steps 1 / 步骤一

将电缆依次穿入尾盖和密封件
Thread the cable into thetail cap and the seal in turn

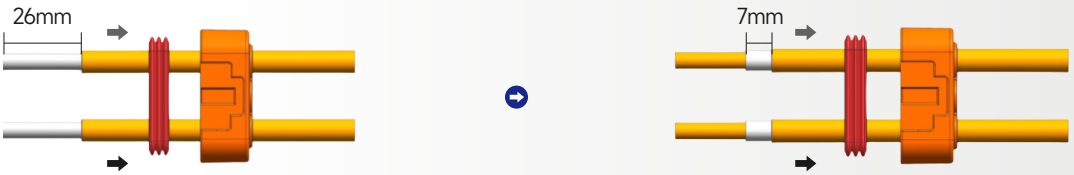


### Steps 2 / 步骤二

铆压接线端子
Riveting Terminal Block

❶ 屏蔽线外层剥出26mm
Strip the outer layer of theshielded wire by 26mm

❷ 裁短屏蔽线保留7mm
Cut the shielding wire short andkeep 7mm




❸ 放入屏蔽环内环.然后用预留的屏蔽线包住屏蔽环内环
Insert the shielding ring intothe inner ring.Then wrap the inner ringwith the reserved shielding wire.



## Steps 2 / 步骤二

铆压接线端子

Riveting Terminal Block

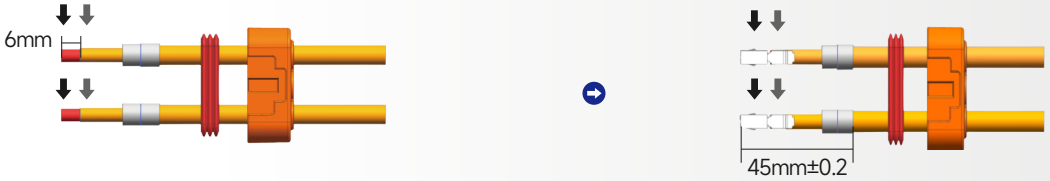
❹ 放入屏蔽环外环.然后铆压(铆压尺寸8.5mm)

Insert the outer ring into theshielding ring. Then rivet it (rivet size 8.5mm)



❺ 接线端子剥线.剥线尺寸6mm.然后铆压

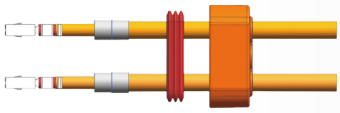
Strip the wires from theterminals. Strip size 6mm. Then rivet

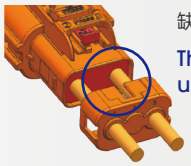



## Steps 3 / 步骤三

将铆压后的端子装入护套主体中(安装时注意尾盖方向，如图所示)

Install the riveted terminal into themain body of the sheath(pay attention tothe direction of the tail cap wheninstalling,as shown in the figure.





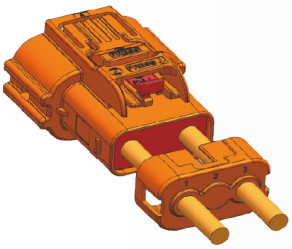
缺口朝解锁部位方

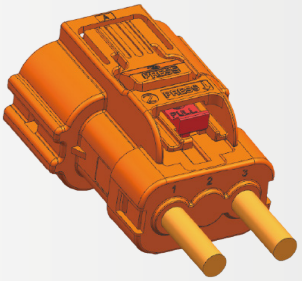
The notch should face the unlocked part

## Steps 4 / 步骤四

端子安装到位后，安装密封件然后安装尾盖按压后有咔哒声即可

After the terminals are in place,install the seals and then the tail cap,which clicks when pressed





Part Two

# Plug Installation

## Steps 1 / 步骤一

将电缆依次穿入尾盖和密封件

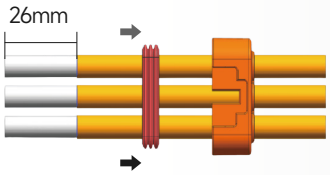
Thread the cable into thetail cap and the seal in turn



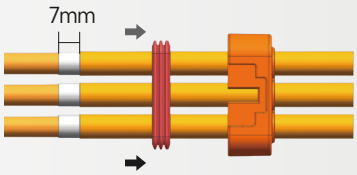
## Steps 2 / 步骤二

铆压接线端子
Riveting Terminal Block

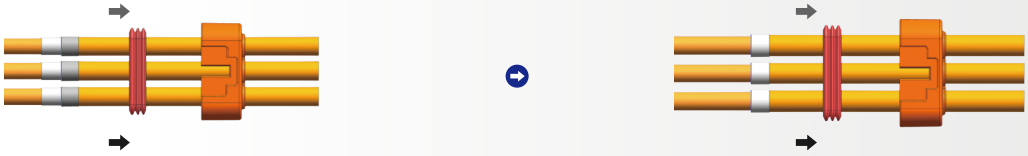
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❷ 裁短屏蔽线保留7mm
Cut the shielding wire short andkeep 7mm



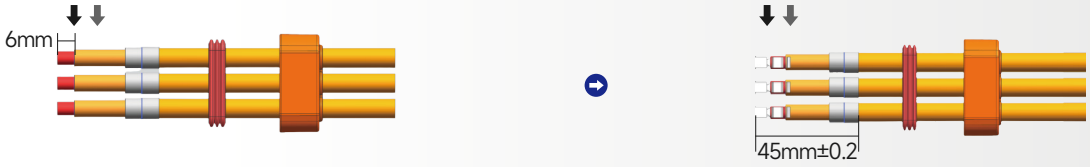

❸ 放入屏蔽环内环.然后用预留的屏蔽线包住屏蔽环内环
Insert the shielding ring intothe inner ring.Then wrap the inner ringwith the reserved shielding wire.



❹ 放入屏蔽环外环.然后铆压(铆压尺寸8.5mm)
Insert the outer ring into theshielding ring. Then rivet it (rivet size 8.5mm)

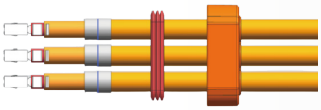


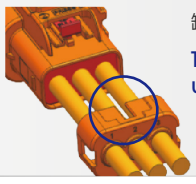
❺ 接线端子剥线.剥线尺寸6mm.然后铆压
Strip the wires from theterminals. Strip size 6mm. Then rivet




## Steps 3 / 步骤三

将铆压后的端子装入护套主体中(安装时注意尾盖方向，如图所示)
Install the riveted terminal into themain body of the sheath(pay attention tothe direction of the tail cap wheninstalling,as shown in the figure.



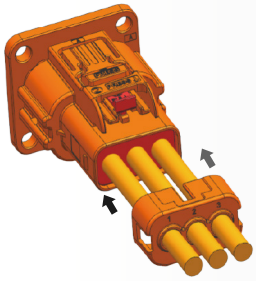


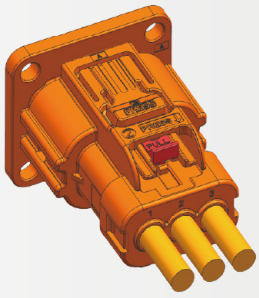
缺口朝解锁部位方
The notch should face the unlocked part

## Steps 4 / 步骤四

端子安装到位后，安装密封件然后安装尾盖按压后有咔哒声即可

After the terminals are in place,install the seals and then the tail cap,which clicks when pressed





Part Three

# Socket Installation

## Steps 1 / 步骤一

安装两芯端子和线

Installation of two-core terminals

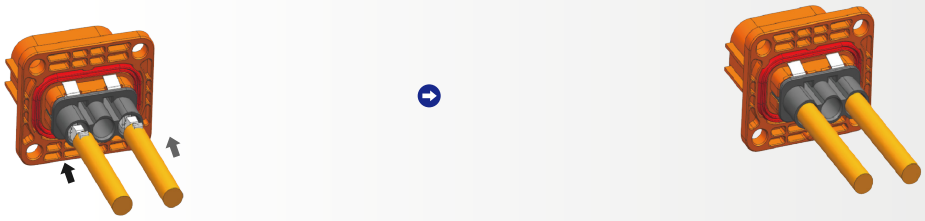
❶ 接线端子剥线，剥线尺寸6mm，然后铆压端子

Strip the wire of the terminal,strip the wire size 6mm, and then rivet the terminal



❶ 铆压端子的线安装到插座内，有咔哒声即为安装到位

riveted terminal line installed into the socket, there is a click sound is installed in place!



## Steps 2 / 步骤二

安装互锁端子和线

Installation of interlocking

❶ 接线互锁端子剥线，剥线尺寸6mm，然后铆压互锁端子

Wire interlocking terminal stripping, stripping size 6mm, and then riveted interlocking terminal



❶ 铆压互锁端子的线安装到插座内，有咔哒声即为安装到位

riveted interlocking terminals of the line installed into the socket, there is a clicking sound that is installed in place



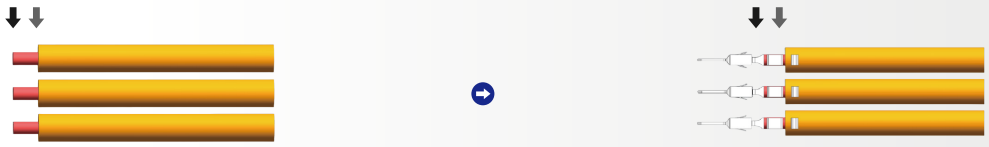
Part Four

# Socket Installation

## Steps 1 / 步骤一

安装三芯端子和线
Installation of three-core terminals

❶ 接线端子剥线，剥线尺寸6mm，然后铆压端子
Strip the wire of the terminal,strip the wire size 6mm, and then rivet the terminal



❶ 铆压端子的线安装到插座内，有咔哒声即为安装到位
riveted terminal line installed into the socket, there is a click sound is installed in place!



## Steps 2 / 步骤二

安装互锁端子和线
Installation of interlocking

❶ 接线互锁端子剥线，剥线尺寸6mm，然后铆压互锁端子
Wire interlocking terminal stripping, stripping size 6mm, and then riveted interlocking terminal



❶ 铆压互锁端子的线安装到插座内，有咔哒声即为安装到位
riveted interlocking terminals of the line installed into the socket, there is a clicking sound that is installed in place

